

Technical information

# SD/SFG ground floor system



Hepworth Framework in Partnership with SENIOR ALUMINIUM SYSTEMS  $^{\text{\tiny M}}$ 

# Scope

The SD/SFG system has been designed to provide a high performance commercial door and framing solution capable of being manufactured in single, double, and emergency door types and utilising low thresholds and a variety of options such as radius anti-finger trap stiles. It is capable of accepting glazing from 6mm to 24mm thick depending on weight.

## Materials

- All aluminium sections are extruded using Aluminium Alloy 6060 or 6063 T6 to BS EN 755 part 9 2008.
- Polyamide thermal barriers are manufactured in accordance with PA66 GF25.
- Gaskets are manufactured in accordance with BS3734.

### Finishes

SD/SFG framing sections are available typically in 3 finishes.

- Polyester Powder Coating to BS EN 12206: 2004 Part 1 painted in house in single or dual colour and surface finish at 40 microns standard, or enhanced to 60 microns for marine environments, in accordance with ISO9001, ISO14001 and ISO18001.
- Anodised and Anolok finishes are to BS3897: 1991 to a minimum of 25 microns (AA25), supplied in either satin or polished finish in a limited range of colours.

### Construction

SD/SFG is constructed with square cut components, mechanically jointed using self tapping screws into special cleats, and torsion bars are used for compressive strength. A proprietary sealant is used on all metal joints in line with good practice.

Automation solutions are also available.

#### Weather Rating Differing door configurations produce different ratings. Please consult our technical department.

24mm

Typical\* sizes

|                    | Width (mm) |   | Height (mm) |
|--------------------|------------|---|-------------|
| Single Door        | 1150       | x | 2300        |
| Double Door        | 2300       | х | 2300        |
| *For guidance only |            |   |             |

Glazing

Thickness

#### Security

PAS23/24, security hardware required (single door), security hardware required





# Environmental

Senior Architectural Systems is fully compliant with BS EN ISO 9001, BS EN ISO 14001 and OHSAS 18001 Standards.

SD/SFG when used on projects involved in a BREEAM assessment, or within the Code for a Sustainable Built Environment and the Code for Sustainable Homes (which therefore involves the Green Guide to specification) can offer significant benefits. For project specific assistance, please contact our specification team.